Fig. 1

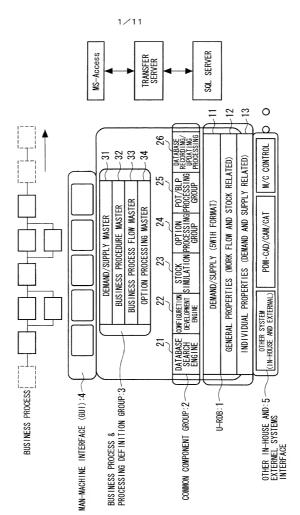


Fig. 2

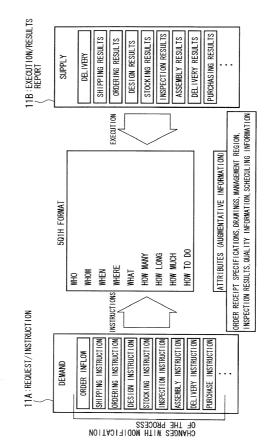


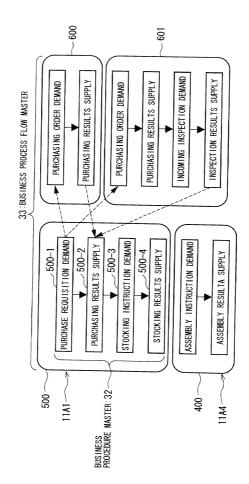
Fig. 3

_					3/1	11					
	HOW MUCH	SALES PRICE	SHIPPING COST	MANUFACTURING COST	DIRECT/INDIRECT INSPECTION COSTS	DIRECT/INDIRECT ASSEMBLY COSTS	PURCHASE PRICE	MATERIALS COST	ORDERED PR I CE	DIRECT/INDIRECT INSPECTION COSTS	SHIPPING PRICE
	BY WHEN	TIME LIMIT OF DELIVERY	SHIPPING DATE	IN-HOUSE INSPECTION MANUFACTURING COMPLETION DATE COST	SCHEDULED INSPECTION COMPLETION DATE	SCHEDULED ASSEMBLY DIRECT/INDIRECT COMPLETION DATE ASSEMBLY COSTS	DATE REQUIRED	DATE REQUIRED	SPECIFIED DELIVERY DATE	SCHEDULED DIRECT/INDIRECT ACCEPTANCE DATE INSPECTION COSTS	QUANTITY SCHEDULED DELIVERY DELIVERED DATE TRANSFER PRICE
	HOW MANY	ORDERD QUANTITY	SHIPPING QUANTITY	QUANTITY PRODUCED	QUANT I TY PRODUCED	QUANT I TY PRODUCED	QUANTITY REQUIRED	QUANT I TY REQUIRED	QUANT I TY ORDERED	QUANT I TY INSPECTED	QUANTITY DELIVERED
	PARENT KEY PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE	PRODUCT CODE
WHAT	PARENT KEY	CLIENT ORDER NUMBER	RECE I VED ORDER	SH I PP I NG ORDER	PRODUCTION STEP NUMBER	INSPECTION STEP NUMBER	ASSEMBLY STEP NUMBER	ASSEMBLY STEP NUMBER	PURCHASING REQUEST STEP NUMBER	PURCHASING ORDERING STEP NUMBER	REQUIRED REGISTRATION STEP NUMBER
	KEY	RECE I VED ORDER	SHIPPING ORDER	PROCEDURE NUMBER	PROCEDURE NUMBER	PROCEDURE NUMBER	PROCEDURE NUMBER	PROCEDURE NUMBER	PROCEDURE NUMBER	PROCEDURE NUMBER	DISTRIBUTION STOCK NUMBER
	IO WHOM	ORDER RECIPIENT	PLAN	PLAN	INSPECTION	MANUFACTURING	PARTS NAME	STOCK MATERIALS	VENDOR	MATERIALS INSPECTION	DISTRIBUTION
	OHW MHO	CLIENT	ORDER RECIPIENT	PLAN	PLAN	PLAN	PLAN	PLAN	MATERIALS		STOCK MATERIALS
	DEMAND	ORDER RECEIPT (ORDERING)	SHIPPING INSTRUCTION	PRODUCTION INSTRUCTION	INSPECTION INSTRUCTION	ASSEMBLY INSTRUCTION	PURCHASE REQUISIYION	REQUIRED REGISITRATION	PURCHASE ORDER I NG	INCOMING INSPECTION INSTRUCTION	DEL I VERY I NSTRUCT I ON

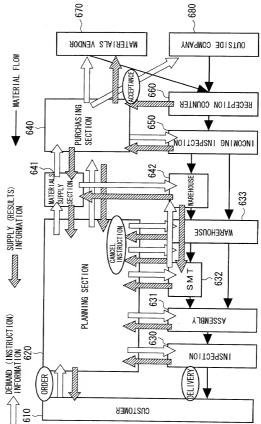
~ A5 DISTRIBUTION SECTION PURCHSING SECTION OUTSIDE COMPANY 5W1H-FORMAT LEDGER DATABASE 5W1H-FORMAT SUPPLY TABLE 1182 SUPPLY RESULTS ASSEMBLY Results ~1184 1181 5W1H-FORMAT DEMAND TABLE ASSEMBLY INSTRUCTION PURCHASE REQUISITION ,11A1 11A3 11 MANUFACTURING SECTION PLANNING SECTION ¥ ¥2

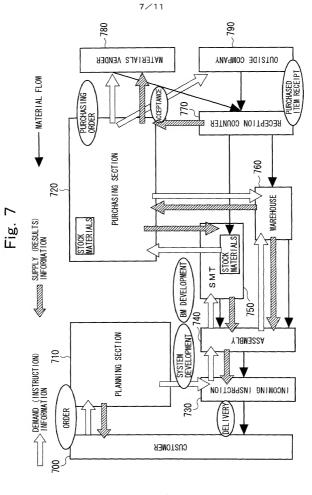
Fig. 4

Fig. 5



640 PRIOR ART 641 Fig. 6 SUPPLY (RESULTS) INFORMATION





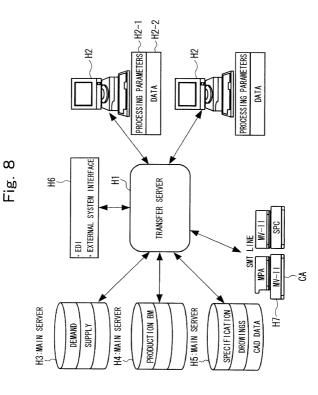


Fig. 9

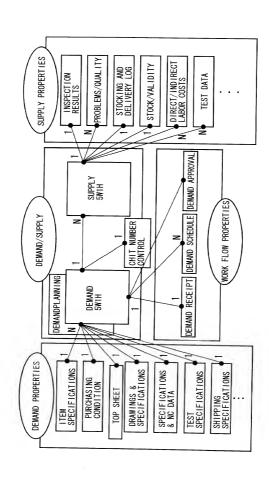


Fig. 10

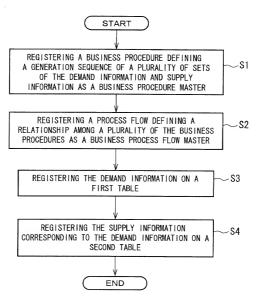


Fig. 11

